

Plaslube® ABS 8011

Techmer Polymer Modifiers - *Acrylonitrile Butadiene Styrene*

General Information

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Material Status	• Commercial: Active
Availability	• North America
Features	• Platable
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Extrusion

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.06		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/3.8 kg)	4.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.125 in)	6.0E-3	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	5700	psi	ASTM D638
Tensile Elongation (Yield)	4.0	%	ASTM D638
Flexural Modulus	406000	psi	ASTM D790
Flexural Strength	11100	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-40°F, 0.125 in	1.4	ft·lb/in	
73°F, 0.125 in	4.0	ft·lb/in	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	104		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	219	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	172	°F	ASTM D648
Vicat Softening Temperature	220	°F	ASTM D1525 ²

Notes

¹ Typical properties: these are not to be construed as specifications.

² Rate B (120°C/h)

